28 Sia Sweater

●●○○ EASY

Sizes
Sized for Small (Medium, Large, 1X). Shown in size Small.

Finished Measurements
- Bust 45 (47, 50, 53)in/114 (119, 127, 134.5)cm.
- Length 22½ (23, 23½, 24)in/57 (58.5, 59.5, 61)cm.
- Width at upper arm 15 (16, 17, 18)in/38 (41, 43, 46)cm.

Materials
- 5 (6, 6, 7) x 100g hanks of Noro *Madara* in #01.
- One pair size US 6/4mm needles.
- One pair size US 7/4.5mm needles or size to obtain gauge.
- Clip-on stitch markers and stitch holders.

Gauge
17 sts and 24 rows to 4in/10cm over chart patt using size US 7/4.5mm needles.
TAKE TIME TO CHECK GAUGE.

General and Knitting Abbreviations
approx approximately; **beg** begin(ning); **CC** contrasting color; **cm** centimeter(s); **cn** cable needle; **cont** continue(ing); **dec** decrease(ing); **dpn** double-pointed needle(s); **est** established; **foll** follow(s)(ing); **g** gram(s); **in** inch(es); **inc** increase(ing); **k** knit; **kfb** knit into front and back of stitch; **LH** left-hand; **mm** millimeter(s); **MC** main color; **M1** make one (see glossary); **p** purl; **patt(s)** pattern(s); **pm** place marker; **psso** pass slip stitch(es) over; **rem** remain(s)(ing); **rep** repeat; **rev** reverse(ing)(ed); **RH** right-hand; **rnd(s)** round(s); **RS** right side; **SKP** slip 1, knit 1, pass slip stitch over; **SK2P** slip 1, knit 2 stitches together, pass slip stitch over k2tog; **S2KP** slip 2 stitches together knitwise, knit 1, pass slip stitches over knit 1; **sl** slip; **sm** slip marker; **ssk/ssp** slip, slip, knit/purl (see glossary); **st(s)** stitch(es); **St st** Stockinette stitch; **tbl** through back loop; **tog** together; **WS** wrong side(s); **wyib** with yarn in back; **wyif** with yarn in front; **yo** yarn over (hook or needle); * repeat directions following * as many times as indicated; **[ ]** repeat directions inside brackets as many times as indicated.

Crochet Abbreviations
BP back post; **BPdc** back post double crochet; **BPsc** back post single crochet; **BPtr** back post treble crochet; **ch** chain(s); **ch-** refers to chain or space previously made (i.e., ch-1 space); **ch-sp** chain space previously made; **dc** double crochet (UK: tr=treble); **dc2tog** double crochet 2 stitches together; **dtr** double treble (UK: trtr=triple treble); **FP** front post; **FPdc** front post double crochet; **FPsc** front post single crochet; **FPtr** front post treble crochet; **grp(s)** group(s); **hdc** half double crochet (UK: htr=half treble); **lp(s)** loop(s); **sc** single crochet (UK: dc=double crochet); **sc2tog** single crochet 2 stitches together; **sk** skip(ped); **sl st** slip stitch (UK: sc=single crochet); **sp(s)** space(s); **t-ch** turning chain; **tr** treble (UK: dtr=double treble); **trtr** triple treble (UK: qtr=quadruple treble).

Glossary
bind off To finish off an edge and keep stitches from unraveling by lifting the first stitch over the second, the second over the third, etc. (UK: cast off).
bind off in ribbing Maintain the rib pattern as you bind off (knit the knit stitches; purl the purl stitches) (UK: cast off in ribbing)
cast on Form a foundation row by making specified number of loops on the knitting needle.
decrease Reduce the number of stitches in a row (i.e., knit 2 together; purl 2 together).
increase Add to the number of stitches in a row (i.e., knit in front and back of stitch).
knitwise Insert the needle into the stitch as if you were going to knit it.
make one Insert tip of LH needle from front to back under the strand between the last stitch worked and the next stitch on the needle. Knit into the back loop to increase one stitch.
make one purl stitch With the needle tip, lift the strand between the last stitch worked and the next stitch on left-hand needle and purl it. One purl stitch has been added.

no stitch On some charts, "no stitch" is indicated with shaded spaces where stitches have been decreased or not yet made. In such cases, work the stitches of the chart, skipping over the "no stitch" spaces.
place markers Loop a piece of contrasting yarn or a purchased stitch marker onto the needle.
pick up and knit/purl Knit (or purl) into the loops along an edge.
purlwise Insert the needle into the stitch as if you were going to purl it.
selvage stitch Edge stitch that helps make seaming easier.
skip Skip specified number of stitches of the previous row and work into next stitch (UK: miss).
slip, slip, knit/purl Slip next two sts knitwise (purlwise), one at a time, to right-hand needle. Insert tip of left-hand needle into fronts of these sts from left to right and knit/purl them together to decrease one stitch.
slip stitch In knitting, pass a stitch from the left-hand to the right-hand needle as if to purl without working it. In crochet, insert hook through loop or edge, yarn over and pull through loop on hook (UK: ss or sc).
work even Continue in specified pattern without increasing or decreasing (UK: work straight).
yarn over In knitting, make a new stitch by placing the yarn over the right-hand needle (UK: yfwd, yon, yrn). In crochet, wind yarn around hook. (UK: yoh or yrh).

Back
With smaller needles, cast on 95 (101, 107, 113) sts. Knit 4 rows. Change to larger needles.

Begin chart pattern
Row 1 (RS) K1 (the first st of chart), work the 6-st rep for 15 (16, 17, 18) reps, work sts 2–4 once more, k1 (the 8th st of chart). Cont to foll chart in this way, rep rows 1–8 until piece measures 13in/33cm from beg.
Place markers each side of last WS row worked to indicate beg of armhole and make a note of the chart row for matching the front to back at this point.
Work even until armhole measures 7½ (8, 8½, 9)in/19 (20.5, 21.5, 23) cm from the placed st markers.

Shoulder shaping
Bind off 5 (5, 6, 6) sts at beg of next 8 (8, 6, 10) rows, 4 (5, 5, 5) sts at beg of next 4 (4, 6, 2) rows.
Bind off rem 39 (41, 41, 43) sts.

Front
Work as for back until armhole measures same as back from the placed markers.
Mark the center 31 (33, 33, 35) sts.

Shoulder and neck shaping
Work shoulder shaping as for back, AT SAME TIME, after 2 rows of shoulder shaping have been worked, place the center 31 (33, 33, 35) sts on a st holder and working both sides at once with separate balls of yarn, dec 1 at each neck edge every other row 4 times.

Neckband
Sew left shoulder seam. With RS facing and smaller needles, pick up and k 8 sts from right shaped neck edge, work 31 (33, 33, 35) sts in patt st from holder, pick up and k 8 sts from shaped right neck edge, 39 (41, 41, 43) sts from back neck—

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86 (90, 90, 94) sts. Cont to work in chart patt as established for 13 rows. Bind off.

Sew right shoulder and neckband seam.

Sleeves

With larger needle, pick up and k65 (68, 71, 77) sts evenly between markers along one armhole edge.

Beg with WS row 2 of chart as foll:

Row 2 (WS) P1 (p1, 1, 1), [p3, k2, p1] 10 (11, 11, 12) times, p4 (1, 4, 4).

Cont to work in patt foll chart until 5 rows are worked from beg.

Dec row (RS) K2tog, work to the last 2 sts, k2tog.

Rep dec row (every 6th row 6 (7, 8, 11) times more, every 8th row 6 (6, 6, 4) times—39 (40, 41, 45) sts.
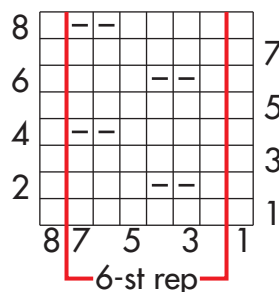
Work even until sleeve measures 16 (16, 17, 17)in/40.5 (40.5, 43, 43)cm from beg.

Change to smaller needle and knit 4 rows. Bind off.

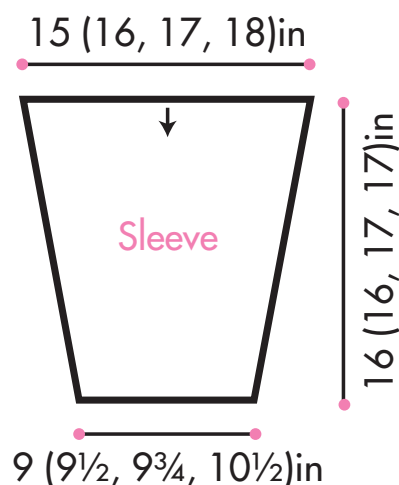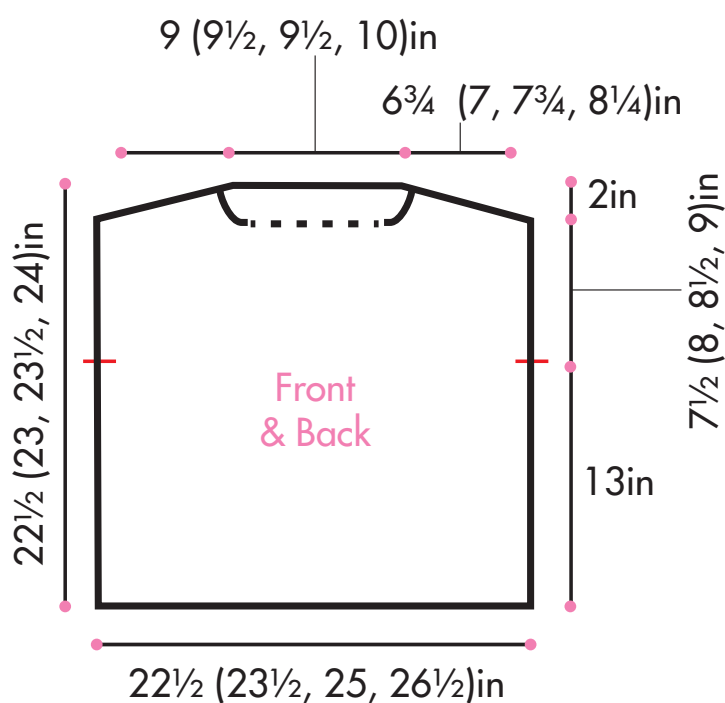## Finishing

Sew side and sleeve seams. ■

Chart Pattern

Stitch Key

□ k on RS, p on WS

⊟ p on RS, k on WS

6-st rep

9 (9½, 9½, 10)in

6¾ (7, 7¾, 8¼)in

2in

7½ (8, 8½, 9)in

22½ (23, 23½, 24)in

Front & Back

13in

22½ (23½, 25, 26½)in

15 (16, 17, 18)in

16 (16, 17, 17)in

Sleeve

9 (9½, 9¾, 10½)in

− = Place marker

↑ = Direction of work